# **Need Help with Environmental Regulations?**

# DRY CLEANERS Compliance Workbook

**Illinois Small Business Environmental Assistance Program** 



Illinois Department of Commerce & Economic Opportunity OFFICE OF BUSINESS DEVELOPMENT Follow us on social media





# **Table of Contents**

2021 Solvent Purchase Summary1
Leak Detector Options1
Instructions for Workbook Use
Perc Classification Information
Calendar Months and Inspection Recording Sheets4-29
2023 Workbook Order Form
Emmission Standards for Perchloroethylene
Watch Your Perc!
Registration & Permit Information
SBEAP Regulatory Tips40
NESHAP Initial/Compliance Notification Form41-47
Sustainability Tips

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# **2021 Solvent Purchase Summary**

In order to conveniently deduct usage by month for 2022 running 12-month totals, record 2021 usage by month here and post next to your 2022 workbook.

MONTH	SOLVENT PURCHASED	MONTH	SOLVENT PURCHASED
January 2021		July 2021	
February 2021		August 2021	
March 2021		September 2021	
April 2021		October 2021	
May 2021		November 2021	
June 2021		December 2021	

# **Leak Detector Options**

Ask your suppliers about leak detection instruments. Based on information provided by the California Air Resources Board and leak detector manufacturers, the following units are expected to meet U.S. EPA guidelines. This is not an endorsement. Please note that this is not an extensive list. Further research is recommended to find the best leak detector for your dry cleaning facility. The first four detectors below are available for around \$200. The Aeroqual detector is available for around \$800.



NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# **Instructions for Use**

**GENERAL** – You may use this workbook to keep records required by Rule for air program compliance. Keep these records at your facility for five years. This workbook was designed for PERC dry cleaners but it may satisfy the air records equirements for Petroleum dry cleaners. Further regulatory information is included in the back of your workbook.

NOTE: If you are a perc dry cleaner and nearing the 360 gallon/yr threshold which requires a permit from the IEPA Bureau of Air, you must apply for a construction permit/operating permit before using 360 gallons. Failure to get the required permits before solvent usage reaches 360 gallons or installation of equipment may result in double fees plus fines and penalties. (All petroleum cleaners require a registration or permit regardless of solvent usage; operation without a registration or permit may result in double fees plus fines and penalties.) Any addition of dry cleaning units (petroleum or perc over 360 gal/yr) also requires a construction permit and should be applied for prior to installation. For assistance with permitting requirements call, 800.252.3998.



**CONDENSER TEMP/PRESSURE** LOG – Check the outlet temperature of the refrigerated condenser every week. Record the temperature and date in the space provided. In the block marked "Is temp less than or equal to 45° F (7.2° C)?" check "Y" or "N" for "yes" or "no." If you checked "N," the machine must be repaired.

The manufacturer of each dry cleaning machine has specified an operating range for the high & low pressure of the refrigerated condenser. During the drying phase determine if the high & low pressure of the refrigeration system is in the range of the manufacturer's specifications. Record the high and low pressure.

Note: If the refrigeration system of the dry cleaning machine is not operating within pressure or temperature requirements, the dry cleaning machine must be shut down until repaired.

**INSPECTIONS** – If you buy 140 gallons or more of PERC per year, you must check your machine weekly for leaks and record the results.

If you buy less than 140 gallons of PERC per year, you must conduct and record leak inspections at least every other week.

Record the results of the inspections on the workbook. If leaks are found, they must be repaired within 24 hours. Indicate in the "DATE REPAIRED" block when repairs are completed. If parts must be purchased, indicate the dates they are ordered and the date installed. Parts must be ordered within two working days of leak detection and installed within five working days of receipt.

# How Do I Classify My Perc Dry Cleaning Facility? What Controls Do I Need? Do I Need a Permit?

Note: ALL Petroleum-base dry cleaners require either a ROSS registration or air permit.

Store Classification (Perc Usage Per Year)	Permitting Requirement	Machine Type & Required Control	Leak Detection And Repair Requirement	Monitoring Requirement	Recordkeeping & Reporting	
Small Source (less than 140 gallons)	Permit is not required	Existing Dry-to-Dry* (*machine installed prior to December 9, 1991); no control is required	Monthly: use halogenated hydrocarbon detector or PCE gas analyzer to inspect for vapor leaks.		Maintain applicable records Submit Notification of	
		New Dry-to-Dry** (**machine installed on or after December 9, 1991) Control is required: Refrigerated condenser + non-vented carbon adsorber† (†if machine was installed after Sept. 22, 1993)	Every 2 weeks: perceptible leak check (smell, touch, sight) (Halogenated hydrocarbon detector can be used to comply with the weekly inspection for perceptible leaks) Repair leaks within 24 hours after they are found unless parts have to be ordered; install	Weekly: if a refrigerated condenser is used to comply, monitor refrigeration system high pressure and low pressure, or use temperature sensor to monitor condenser performance If a carbon adsorber is used to comply, measure the concentration of perc in the exhaust of the carbon adsorber	Compliance Status report within 30 days of startup of a new plant, ownership/and or name change, equipment change, or a change in yearly perc usage that results a change in plant size (see Store Classification column). Notification of Compliance Status report may also be required for other reasons, including for enforcement purposes	
Large Source (140 gallons up to 2,100 gallons)	Permit is required if yearly perc usage is 360 gallons or more	Existing Dry-to-Dry Control is required: Refrigerated condenser, or carbon adsorber (if installed before Sept. 22, 1993)	repair parts within 5 working days after receipt	with a colorimetric detector tube or PCE gas analyzer	Maintain applicable records Submit Annual Emission Report, if applicable Submit Notification of	
		New Dry-to-Dry Control is required: Refrigerated condenser + non-vented carbon adsorber†			Compliance Status (see above)	
Major Source (2,100 gallons or more)	Title V Permit is required. An owner or operator may instead apply for a Federally Enforceable State Operating Permit to limit yearly perc usage to less than 2,100 gallons	Existing or New Dry-to-Dry Refrigerated condenser + non-vented carbon adsorber†	Monthly: use PCE gas analyzer operated according to Method 21 to inspect for vapor leaks. (The use of PCE analyzer as described can be used for weekly inspections) Weekly: perceptible leak check (smell, touch, sight)		Maintain applicable records Annual Emission Report Any report required by Title V permit Submit Notification of Compliance Status (see above)	



The Rule Requires Regular Leak Detection and Monitoring as Denoted Above! **Questions?** 

Call the Illinois Small Business Environmental Assistance Program at 800.252.3998.

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# **January 2022**

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

	Is the insp	ected equip	ment leakir	ng?		DATE PARTS	DATE PARTS	DATE
INGFLOTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S 🗌 D 🗌			
Hose & Pipe Connections	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Door Gaskets & Seatings	ΝΟΥΟ	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Filter Gaskets & Seatings	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Pumps	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Muck Cookers	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
All Filter Housings	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Hazardous Waste Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Are hazardous waste containers labeled & dated properly? N 🗌 Y 🗌		

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗆 N 🗆
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below muct be achieved		



Solvent Purchases 12-Month Total					
12-Month Total From Last Month					
Subtract Solvent Purchased from <i>January 2021</i>	_				
Subtotal =					
Add Solvent Purchases for <i>January 2022</i>	+				
12-MonthTotal =					
The sum of solvent 12 months must be of the month. Don	purchases for the previous calculated on the 1st day t forget zero purchases!				

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
	Small BUSINESS ENVIRONMENTAL ASSISTANCE PROGRAM BUSINESSES and the Environment 252.3998 300.785.6055)	S         M         T         W         T         F         S           1         2         3         4           5         6         7         8         9         10         11           12         13         14         15         16         17         18           19         20         21         22         23         24         25           26         27         28         29         30         31	S         M         T         W         T         F         S           1         2         3         4         5           6         7         8         9         10         11         12           13         14         15         16         17         18         19           20         21         22         23         24         25         26           27         28         28         24         25         26		Temp logged □ Inspect logged □	New Year's Day
2	3	4	5	6	Temp logged Inspect logged	8
9	10	11	12	13	Temp logged Inspect logged	15
16	<b>17</b> Martin Luther King Jr. Day	18	19	20	Temp logged Inspect logged	22
23 <sub>/30</sub>	24 <sub>/31</sub>	25	26	27	Temp logged Inspect logged	29

**JANUARY 2022** 

# February 2022

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the inspected equipment leaking?							DATE
INSPECTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S 🗌 D 🗌	S D D	S D D	S D D			
Hose & Pipe Connections	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Door Gaskets & Seatings	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Filter Gaskets & Seatings	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Pumps	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🔲			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🔲			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🔲			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🔲			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🔲			
All Filter Housings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Hazardous Waste Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Are hazardous waste co	ntainers labeled & dated prop	perly?N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗆 N 🗔
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗆 N 🗆
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below muct be achieved		



Solvent Purchases 12-Month Total				
12-Month Total From Last Month				
Subtract Solvent Purchased from <i>February 2021</i>	_			
Subtotal =				
Add Solvent Purchases for <i>February 2022</i>	+			
12-MonthTotal =				

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	March         2022           S         M         T         W         T         F         S           1         2         3         4         5           6         7         8         9         10         11         12           13         14         15         16         17         18         19           20         21         22         23         24         25         26           27         28         29         30         31	1	<b>2</b> Ash Wednesday	3	Temp logged Inspect logged	5
6	7	8	9	10	11	12
					Temp logged □ Inspect logged □	Lincoln's Birthday
13	14	15	16	17	18	19
	Valentine's Day				Temp logged □ Inspect logged □	
20	21	22	23	24	25	26
	Presidents' Day				Temp logged □ Inspect logged □	
27	28			SMALL BUSINESS ENVIRONMENTAL ASSISTANCE		
			Serving 80 (T	Small Businesses and the Environment 0.252.3998 TY: 800.785.6055)		
FEBRUARY	/ 2022					7

# **March 2022**

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the insp	ected equip	ment leakir	ng?		DATE PARTS ORDERED	DATE PARTS	DATE
INGFLOTED	Date:	Date:	Date:	Date:	Date:		RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S 🗌 D 🗌			
Hose & Pipe Connections	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Door Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Filter Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Pumps	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
All Filter Housings	ΝΟΥΟ	ΝΟΥΟ	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Hazardous Waste Containers	Ν□Υ□	ΝΟΥΟ	ΝΟΥΟ	N I Y I	ΝΟΥΟ	Are hazardous waste co	ntainers labeled & dated prop	perly? N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗆 N 🗆
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗆 N 🗆
* During the dr & low pressure the range of the	ying phase deter of the refrigerat e manufacturer's s	mine if the high ion system is in specifications.	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below muct be achieved

Solvent Purchases 12-Month Total					
12-Month Total From Last Month					
Subtract Solvent Purchased from <i>March 2021</i>	_				
Subtotal =					
Add Solvent Purchases for <i>March 2022</i>	+				
12-Month Total =					

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	April         2022           S         M         T         W         T         F         S           3         4         5         6         7         8         9           10         11         12         13         14         15         16           17         18         19         20         21         22         23           24         25         26         27         28         29         30	1	2	3	Temp logged Inspect logged	5
6	7	8	9	10	Temp logged Inspect logged	12
<b>13</b> Daylight Savings Time Begins	14	15	16	<b>17</b> St. Patrick's Day	Temp logged Inspect logged	19
20 Spring Begins	21	22	23	24	Temp logged Inspect logged	26
<b>27</b>	28	29	30	31	BOLLO Serving Small Bu 800.2 (TTY: 80	Sinesses and the Environment 52.3998 00.785.6055)

# **April 2022**

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the inspected equipment leaking?					DATE PARTS		DATE
INGFLUTED	Date:	Date:	Date:         Date:         Date:         Date:         Date:         DATE PARTS         DATE           Date:         Date:         Date:         ORDERED         REC	RECEIVED	REPAIRED			
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S D D			
Hose & Pipe Connections	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Door Gaskets & Seatings	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Filter Gaskets & Seatings	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Pumps	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	ΝΟΥΟ	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Water Separators	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Diverter Valves	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
All Filter Housings	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Hazardous Waste Containers	ΝΟΥΟ	ΝΟΥΟ	ΝΟΥΟ	ΝΟΥΟ	ΝΟΥΟ	Are hazardous waste co	ntainers labeled & dated prop	perly? N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below must be achieved		

or below must be achieved.

Solvent Purchases 12-Month Total					
_					
+					

of the month. Don't forget zero purchases!

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
	Serving Small Businesses and the Environment BOD States and the Environment	March         2022           S         M         T         W         T         F         S           1         2         3         4         5           6         7         8         9         10         11         12           13         14         15         16         17         18         19           20         21         22         23         24         25         26           27         28         29         30         31	May         2022           S         M         T         W         T         F         S           1         2         3         4         5         6         7           8         9         10         11         12         13         14           15         16         17         18         19         20         21           22         23         24         25         26         27         28           29         30         31         I         I         I         I         I <td></td> <td>Temp logged Inspect logged</td> <td>2</td>		Temp logged Inspect logged	2
3	4	5	6	7	8	9
	Don't Forget! <b>Annual Emission</b> <b>Reports</b> are due May 1st				Temp logged □ Inspect logged □	
10	11	12	13	14	15	16
					Passover Begins Temp logged □ Inspect logged □	
17	18	19	20	21	22	23
Easter Sund	day				Temp logged 🗆 Inspect logged	Passover Ends
24	25	26	27	28	29	30
					Temp logged □ Inspect logged □	
APKIL	2022					11

# **May 2022**

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the inspected equipment leaking?							DATE
INGFLUTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S D D			
Hose & Pipe Connections	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Door Gaskets & Seatings	ΝΟΥΟ	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Filter Gaskets & Seatings	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Pumps	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🔲			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🔲			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🔲			
All Filter Housings	ΝΟΥΟ	ΝΟΥΟ	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Hazardous Waste Containers	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□	Are hazardous waste co	ntainers labeled & dated prop	perly?N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
* During the dr & low pressure the range of the	ying phase deter of the refrigerat e manufacturer's s	mine if the high ion system is in specifications.	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below must be achieved



Solvent Purchases 12-Month Total					
12-Month Total From Last Month					
Subtract Solvent Purchased from <i>May 2021</i>					
Subtotal =					
Add Solvent Purchases for <i>May 2022</i>	+				
12-MonthTotal =					
The sum of solvent purchases for the previous 12 months must be calculated on the 1st day of the month. Don't forgat zoro purchases!					

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
	2	3	4	5	6	7
Annual Emission Reports are due!				Cinco de Mayo	Temp logged □ Inspect logged □	
8	9	10	11	12	13	14
Mother's Day	National	Small Bus	iness Wee	k • May 8	-14, 2022 Temp logged Inspect logged	
15	16	17	18	19	20	21
					Temp logged □ Inspect logged □	
22	23	24	25	26	27	28
					Temp logged □ Inspect logged □	
29	30	31	April         2022           S         M         T         W         T         F         S           3         4         5         6         7         8         9           10         11         12         13         14         15         16	June         2022           S         M         T         W         T         F         S           1         2         3         4           5         6         7         8         9         10         11           12         13         14         15         16         17         18		SMALL BUSINESS ENVIRONMENTAL ASSISTANCE EDGCPAAM
MAV 2022	Memorial Day		17       18       19       20       21       22       23         24       25       26       27       28       29       30	19 20 21 22 23 24 25 26 27 28 29 30	Serving Small B 800.2 (TTY: 8	usinesses and the Environment 252.3998 00.785.6055)

# **June 2022**

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the insp	ected equip	ment leakir	ng?				DATE
INGFLUTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S D D			
Hose & Pipe Connections	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Door Gaskets & Seatings	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Filter Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Pumps	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Diverter Valves	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
All Filter Housings	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Hazardous Waste Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌	Are hazardous waste co	ntainers labeled & dated proj	perly? N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below must be achieved		



Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	July         2022           S         M         T         W         T         F         S           3         4         5         6         7         8         9           10         11         12         13         14         15         16           17         18         19         20         21         22         23           24         25         26         27         28         29         30           31		1	2	Temp logged Inspect logged	4
5	6	7	8	9	Temp logged Inspect logged	11
12	13	<b>14</b> Flag Day	15	16	Temp logged Inspect logged	18
<b>19</b> Father's Day Juneteenth	20	<b>21</b> Summer Begins	22	23	Temp logged Inspect logged	25
<b>26</b>	27	28	29	30		Since and the Environment 252.3998 800.785.6055

# **July 2022**

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

	Is the insp	ected equip	ment leakir	ng?		DATE PARTS	DATE	
INGFLUTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S 🗌 D 🗌			
Hose & Pipe Connections	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Door Gaskets & Seatings	ΝΟΥΟ	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Filter Gaskets & Seatings	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Pumps	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Muck Cookers	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	N 🗌 Y 🗌	N 🗌 Y 🗌	N 🗌 Y 🗌			
Exhaust Dampers	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Diverter Valves	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
All Filter Housings	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌	N 🗌 Y 🗌			
Hazardous Waste Containers	Ν□Υ□	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌	Are hazardous waste co	ntainers labeled & dated prop	oerly?N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below must be achieved		



Solvent Purchases 12-Month Total							
12-Month Total From Last Month							
Subtract Solvent Purchased from <i>July 2021</i>	_						
Subtotal =							
Add Solvent Purchases for <i>July 2022</i>	+						
12-Month Total =							
The sum of solvent purchases for the previous 12 months must be calculated on the 1st day of the month. Don't forget zero purchases!							

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	August         2022           S         M         T         W         T         F         S           1         2         3         4         5         6           7         8         9         10         11         12         13           14         15         16         17         18         19         20           21         22         23         24         25         26         27           28         29         30         31	BOLLE Serving Small Bu Baoo.2 (TTY: 8)	SMALL BUSINESS ENVIRONMENTAL ASSISTANCE PROCESSISTANCE S2.3998 00.785.6055		Temp logged Inspect logged	2
3	<b>4</b> Independence Day	5	6	7	Temp logged Inspect logged	9
10	11	12	13	14	Temp logged Inspect logged	16
17	18	19	20	21	Temp logged Inspect logged	23
24 <sub>/31</sub>	25	26	27	28	Temp logged Inspect logged	30

# August 2022

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the inspected equipment leaking?						DATE	
INSPECTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S 🗌 D 🗌	S D D	S D D	S 🗌 D 🗌			
Hose & Pipe Connections	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Door Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Filter Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Pumps	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
All Filter Housings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Hazardous Waste Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌	Are hazardous waste co	ntainers labeled & dated prop	perly?N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\* (Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗆 N 🗔
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗆 N 🗆
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below must be achieved.		



Solvent Purchases 12-Month Total					
12-Month Total From Last Month					
Subtract Solvent Purchased from <i>August 2021</i>	_				
Subtotal =					
Add Solvent Purchases for <i>August 2022</i>	+				
12-MonthTotal =					

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	1	2	3	4	Temp logged Inspect logged	6
7	8	9	10	11	Temp logged Inspect logged	13
14	15	16	17	18	Temp logged  Inspect logged	20
21	22	23	24	25	26 Temp logged Inspect logged	27
28	29	30	31		Sinesses and the Environment 52.3998 00.785.6055)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
AUGUST 20	<b>JZZ</b>					19

# **September 2022**

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the insp	ected equip	ment leakir	ng?			DATE	
INSFECTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S 🗌 D 🗌	S D D	S D D	S 🗌 D 🗌			
Hose & Pipe Connections	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Door Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Filter Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Pumps	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
All Filter Housings	ΝΟΥΟ	Ν□Υ□	Ν□Υ□	ΝΟΥΟ	Ν□Υ□			
Hazardous Waste Containers	ΝΟΥΟ	ΝΟΥΟ	ΝΟΥΟ	ΝΟΥΟ	Ν□Υ□	Are hazardous waste containers labeled & dated properly? N 🗌 Y 🗌		perly? N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F)		



For the second s
STOP
TIME TO ORDER YOUR 2023 REPLACEMENT WORKBOOK
To order on-line: https://www.surveymonkey.com/r/53NYZDD
To order by phone: 800.252.3998, if out-of-state call 217.785.6192 (TTY: 800.785.6055)
To order by mail: Please Complete, Detach and Mail or Fax this Order Form to:
Illinois Dry Cleaner Compliance Workbook Illinois Small Business Environmental Assistance Program 500 East Monroe Street, S4 Springfield, IL 62701
Fax: 217.557.2853
Company Name:
Address:
City/State/Zip:
Phone: ()
email address:
Number of Workbook Requested:

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
August         202           S         M         T         W         T         F         9           1         2         3         4         5         9           7         8         9         10         11         12         1           14         15         16         17         18         19         2         21         22         23         24         25         26         2           28         29         30         31         4         5<	October         2022           S         M         T         W         T         F         S           I         2         3         4         5         6         7         8           I         2         3         4         5         6         7         8           9         10         11         12         13         14         15           16         17         18         19         20         21         22           23         24         25         26         27         28         29           30         31		SMALL BUSINESS SMALL BUSINESS ENVIRONMENTAL SSISTANCE PROGRAM BUSINESSES and the Environment 252.3998 800.785.6055)	1	Temp logged Inspect logged	3
4	5	6	7	8	9 Temp logged □	10
	Labor Day				Inspect logged $\Box$	
11	12	13	14	15	16	17
					Temp logged □ Inspect logged □	
18	19	20	21	22	23	24
				Fall Begins	Temp logged □ Inspect logged □	
25	26	27	28	29	30	
Rosh Hashanah Begir	ns <b>FB 2022</b>	Rosh Hashanah Ends			Temp logged □ Inspect logged □	

# October 2022

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the inspected equipment leaking?							DATE
INSPECTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S 🗌 D 🗌			
Hose & Pipe Connections	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Door Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Filter Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Pumps	N 🗌 Y 🗌	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
All Filter Housings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Hazardous Waste Containers	ΝΟΥΟ	ΝΟΥΟ	ΝΟΥΟ	ΝΟΥΟ	N 🗌 Y 🗌	Are hazardous waste co	ntainers labeled & dated prop	perly? N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗆 N 🗔
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗆 N 🗆
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below must be achieved		



Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
September         2022           S         M         T         W         T         F         S           1         2         3         1         2         3           4         5         6         7         8         9         10           11         12         13         14         15         16         17           18         19         20         21         22         23         24           25         26         27         28         29         30	November         2022           S         M         T         W         T         F         S           1         2         3         4         5           6         7         8         9         10         11         12           13         14         15         16         17         18         19           20         21         22         23         24         25         26           27         28         29         30			Since and the Environment Since and the Since		1
2	3	4	5	6	Temp logged Inspect logged	8
9	<b>10</b> Columbus Day	11	12	13	Temp logged Inspect logged	15
16	17	18	19	20	Temp logged Inspect logged	22
23/30	<b>24/31</b> Halloween	25	26	27	<b>288</b> Temp logged Inspect logged	29

# NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INSPECTED	Is the inspected equipment leaking?					DATE DADTS		DATE
INGFLUTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S D D			
Hose & Pipe Connections	ΝΟΥΟ	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Door Gaskets & Seatings	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Filter Gaskets & Seatings	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Pumps	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	N 🗌 Y 🗌	N 🗌 Y 🗌	N 🗌 Y 🔲			
All Filter Housings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌			
Hazardous Waste Containers	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Are hazardous waste co	ntainers labeled & dated prop	perly?N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?			
Date	High Pressure	Low Pressure	Temperature			
			Y 🗌 N 🗌			
			Y 🗆 N 🗔			
			Y 🗌 N 🗌			
			Y 🗌 N 🗌			
			Y 🗆 N 🗆			
* During the dr & low pressure the range of the	* During the drying phase determine if the high & low pressure of the refrigeration system is in the range of the manufacturer's specifications.					



Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1	2	3	Temp logged Inspect logged	5
<b>6</b> Daylight Savings Time Ends	7	8	9	10	Veterans' Day Temp logged Inspect logged	12
13	14	15	16	17	Temp logged Inspect logged	19
20	21	22	23	<b>24</b> Thanksgiving Day	Temp logged Inspect logged	26
<b>27</b>	28	29	30		BULLINOOU SSISTAND SSISTAND Serving Small Businesses and the En 800.252.399 (TTY: 800.785.6055	Siness Mental Ce Avironment 98

# **December 2022**

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.

# WEEKLY LEAK DETECTION INSPECTION RECORDS

INGREATED	Is the inspected equipment leaking?					DATE BADTS	DATE DADTE	DATE
INGFLUTED	Date:	Date:	Date:	Date:	Date:	ORDERED	RECEIVED	REPAIRED
Method Used*	S 🗌 D 🗌	S D D	S D D	S D D	S 🗌 D 🗌			
Hose & Pipe Connections	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Door Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Filter Gaskets & Seatings	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□	Ν□Υ□			
Pumps	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	Ν□Υ□			
Solvent Tanks & Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Water Separators	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Muck Cookers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Stills	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Exhaust Dampers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌			
Diverter Valves	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
All Filter Housings	Ν□Υ□	Ν□Υ□	Ν□Υ□	N 🗌 Y 🗌	Ν□Υ□			
Hazardous Waste Containers	N 🗌 Y 🗌	N 🗌 Y 🗌	Ν□Υ□	N 🗌 Y 🗌	N 🗌 Y 🗌	Are hazardous waste co	ntainers labeled & dated prop	perly?N 🗌 Y 🗌

\*Method used is either: S = sight, smell or feel or D = detector

### Weekly Refrigerated Condenser Monitoring Log\*

(Record pressures of high & low gauges or condenser outlet temperatures.)

Manufacturer Specification	High Pressure:	Low Pressure:	<b>Record Temperature</b> Is temp less < 45°F (7.2°C )?
Date	High Pressure	Low Pressure	Temperature
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗌 N 🗌
			Y 🗆 N 🗆
* During the dr & low pressure the range of the	Before the end of the cool down or drying cycle a temperature of 7.2°C (45°F) or below muct be achieved		



Solvent Purchases 12-Month Total						
12-Month Total From Last Month						
Subtract Solvent Purchased from <b>December 2021</b>	_					
Subtotal =						
Add Solvent Purchases for <b>December 2022</b>	+					
12-Month Total =						
The sum of solvent purchases for the previous 12 months must be calculated on the 1st day of the month. Don't forget zero purchases!						

Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
BOLLO Serving Small But 8800.2 (TTY: 80	Sinesses and the Environment 52.3998 00.785.6055	November         2022           S         M         T         W         T         F         S           1         2         3         4         5           6         7         8         9         10         11         12           13         14         15         16         17         18         19           20         21         22         23         24         25         26           27         28         29         30	January         2023           S         M         T         W         T         F         S           1         2         3         4         5         6         7           8         9         10         11         12         13         14           15         16         17         18         19         20         21           22         23         24         25         26         27         28           29         30         31	1	Temp logged Inspect logged	3
4	5	6	7	8	Temp logged Inspect logged	10
11	12	13	14	15	Temp logged Inspect logged	17
<b>18</b> Hanukkah Begins	19	20	<b>21</b> Winter Begins	22	Temp logged Inspect logged	24
25	<b>26</b> Kwanzaa	27	28	29	<b>BO</b>	31
Christmas Day	Hanukkah Ends				Inspect logged	29



# **Environmental Assistance** Illinois Small Business www.ildceo.net/enviro 800-252-3998 Program

# Contents

Definitions . . . . . .

# Requirements

# **Emission Standards for** Dry Cleaning Facilities Perchloroethylene

# Definitions used:

°C – degrees Celsius

sorbs the perchloroethylene on the carbon. ylene gas-vapor stream is routed and which adactivated carbon into which an air-perchloroeth-CA - carbon adsorber - "sniffer" - bed of

perchloroethylene and is designed to measure the impregnated with a chemical that is sensitive to (sealed prior to use), containing material concentration of perchloroethylene in air. Colorimetric detector tube – glass tube

are performed in the same machine. cleaning operation in which washing and drying Dry-to-dry machine one-machine dry

before December 9, 1991. **Existing** – began construction or reconstruction

•**F**– degrees Fahrenheit

prefilter, polishing filter, and spin disc filter) cartridge filter, tubular filter, regenerative filter, in suspension (for example lint filter, button trap, chloroethylene is passed to remove contaminants Filter porous device through which per-

stack or vent. reasonably be collected and emitted through a Fugitive emissions – emissions that can not

# Halogenated hydrocarbon detector –

an audible or visual signal that varies as the per million by volume or greater by emitting concentrations of perchloroethylene of 25 parts portable device capable of detecting vapor concentration changes.

or after December 9, 1991. New - began construction or reconstruction on

**Perc** – perchloroethylene

perc of 25 ppm by volume. capable of detecting vapor concentrations of photoionization detector, or infrared analyzer Perc gas analyzer - flame ionization detector,

**ppm** – parts per million

emissions from a vent, stack, or similar device. **Process vent controls** – devices used to control

than 180 days (such as a hotel room) occupied by the same person for a period of less people reside excluding short-term housing that is **Residence** – any dwelling or housing in which

gas-vapor stream is routed and the perc is vapor recovery system into which an air-perc condensed by cooling the gas-vapor stream. RC - refrigerated condenser - "chiller"

(3) a dry-to-dry machine and reclaimer. washer and dryer, (2) a washer and reclaimer, or Examples include, but are not limited to: (1) a and drying are performed in different machines. machine dry cleaning operation in which washing Transfer machine system – multiple-

a dry cleaning system and is constructed of vapor barrier material that is impermeable to perc. Vapor barrier enclosure – room that encloses

releases from dry cleaning facilities. (EPA) has set standards for the control of perc The U. S. Environmental Protection Agency

Perc is suspected of causing cancer in humans.

drained spent cartridge filters, still bottoms, or filter muck waste use of perc, not generation of perc related hazardous waste regulations. They are based on These emission standards are different from

empt from these requirements Coin-operated dry cleaning facilities are ex-

	Continuing F	Requirements	
Applicability:	Small Area Sourcesª	Large Area Sources <sup>a</sup>	Major Sources <sup>b</sup>
Facilities with:	Consume less than (gallons perc/year):	Consume equal to or between (gallons perc/year):	Consume more than (gallons perc/year):
Only Dry-to-Dry	140	140-2,100	2,100
Only Transfer Systems	200	200-1,800	1,800
Both Dry-to-Dry and Transfer Systems	140	140-1,800	1,800
Process Vent Controls:			
Existing Facilities	None	RC <sup>c</sup> CA installed before Septer does not have to be replaced by	nber 22, 1993, can remain; it RC.
New Facilities	Closed loop, dry-to-dry machi	ine with RC <sup>c</sup>	Closed loop, dry-to-dry machine with RC <sup>c</sup> followed by CA <sup>c</sup> operated immediately before or as the door is opened
Fugitive Controlse:			
Existing Facilities	Sealed containers Leak detection/repair		Room enclosure <sup>d</sup> Sealed containers Leak detection/repair
New Facilities	No new transfer systems Sealed containers Leak detection/repair		
Monitoring:			
<b>Existing Facilities</b>	None	Meet parameters set for RC and	1 CA
<b>New Facilities</b>	Meet parameters set for RC an	ıd CA	
<b>Compliance Dates</b> <sup>e</sup>			
Existing facilities	Should already be in complian	ice with these continuing require	ments.
New facilities	Should comply upon start up	with these continuing requirement	nts.
<i>Existing Facilities</i> – began cor <i>New Facilities</i> – began constru	struction or reconstruction befaction or reconstruction or a	ore December 9, 1991 fter December 9, 1991	
a Area sources are permanently exempted f Note: You must apply for a construction or prior to installation of equipment ma	rom Title V permitting requirements. Perc /operating permit before usage reaches 360 y result in double fees plus fines and penal	: dry cleaners using 360 gallons /yr require a 0 gallons. Failure to get the required permits ties. (All petroleum based cleaners are requir	permit from the Illinois EPA Bureau of Air. prior to solvent usage reaching 360 gallons ed to either have a permit or register under

Registration of Smaller Sources (ROSS) program, regardless of solvent usage; operating without a permit may result in double fees plus fines and penalties.) More information concerning ROSS can be found online at www.ildceo.net/enviro.

b All major sources need Title Vair permits.

c or equivalent control

d The room enclosure must be constructed of materials impermeable to perc, must be designed and operated to maintain a negative pressure at each opening while the dry cleaning machine is operating, and must exhaust to a carbon adsorber. The room enclosure must be vented to a separate carbon adsorber or equivalent device and not share a carbon adsorber in common with a dry cleaning machine.

e Please refer to the Regulatory Update in the front of this workbook for further information regarding controls and compliance.

Process Vent Controls	Requirements since July 27,	2006
	<b>Small Area Sources*</b> (Small and Large)	Major Sources
	By July 27, 2006, or immediate	ly upon start up, whichever is later.
<i>Constructed or reconstructed</i> <i>on or after December 21,</i> <i>2005</i>	Closed loop, dry-to-dry machine with RC* followed by CA* operated immediately before the door is opened	Closed loop, dry-to-dry machine with RC* followed by CA* operated immediately before the door is opened
Fugitive Controls:		
<b>By July 28, 2009</b> Eliminate transfer machines. (The installed between December 9, 199	only exceptions are transfer machines that qua 1, and September 22, 1993.)	alify as Small Area Sources and were
<b>MONITORING</b> :		
<b>BY JULY 27, 2006, OR I</b> Monitor high pressure and le temperature. Use a calorimet	<b>MMEDIATELY UPON START L</b> w pressure on RC, when pressure ga ric detector tube or a perc gas analy	<i>JP, WHICHEVER IS LATER.</i> uges are available, rather than zer to monitor CA.
As of December 2 perchloroethylene alternative solvent nonresidential bui	1, 2020, all co-residentia (Perc) solvents <u>must ha</u> t or removed their perc Iding.	al dry cleaners using ave switched to an machines to a
<u>It is illegal to locat</u> in buildings with a	<u>e and/or operate Perc d</u> ı residence after Decem	<u>ry cleaning machines</u> ber 21, 2020.

\* or equivalent control device

# Inspections

# Perceptible leaks – those you can see, feel, or smell.

Inspections for vapor leaks using a halogenated hydrocarbon detector or a perc gas analyzer always suffice for perceptible leak inspections

<b>Continuing Requiremen</b>	nts		
	Small Area Sources	Large Area Sources	Major Sources
Existing Facilities	Inspect biweekly for perceptible leaks. Repair leaks and maintain records.	Inspect weekly for percep and maintain records.	tible leaks. Repair leaks
New Facilities	Inspect weekly for perceptible leaks. Repa	iir leaks and maintain recor	ds.
Requirements since Jul	ly 27, 2006		
	Area Sources	Major :	Sources
<i>New Facilities By July 28, 2009, if installed before December 21, 2005</i> .	Inspect weekly for perceptible leaks. Inspect for vapor leaks on a monthly basis using a halogenated hydrocarbon detector or a perc gas analyzer. Follow the	Inspect weekly for percep vapor leaks on a monthly analyzer and operate it ac 21. Repair leaks and mair	tible leaks. Inspect for basis using a perc gas cording to EPA Method tain records.
By July 27, 2006, if installed on or after December 21, 2005.	manufacturer's instructions. Place the probe at the surface where leakage could occur and move it slowly along the surface. Repair leaks and maintain records.		

Existing Facilities – began construction or reconstruction before December 9, 1991 New Facilities – began construction or reconstruction on or after December 9, 1991

# Compliance Steps Required of All Perc Dry Cleaners

# Reporting

30 days after installation. Compliance Reports for Control Requirements were due by October 23, 1996, for existing machines. know that you are affected by this rule. These were due on June 18, 1994, for existing machines. For new machines, they are dry cleaner must submit an initial notification report and compliance reports. The initial notification report lets regulators Illinois perc dry cleaners must send reports to both the Illinois Environmental Protection Agency and USEPA. Each perc Compliance Reports for Pollution Prevention were due on June 18, 1994, for existing machines. For new machines, they are due due 30 days after installation. Compliance reports let regulators know if you are meeting the requirements of this rule. For new machines, they are due 30 days after installation.

Whenever a new machine is installed new forms must be submitted within 30 days. Call the ILSBEAP 800/252-3998 for questions about reporting or for copies of reporting forms. To find available forms on-line go to: www.ildceo.net/enviro. Mailing addresses are given on the forms.

6. Water separators;	5. Solvent tanks and containers;	<ol> <li>Filter gaskets and seatings;</li> <li>Pumps;</li> </ol>	2. Door gaskets and seatings;	<ol> <li>Hose and pipe connections, fittings, couplings, and valves;</li> </ol>	system is operating.	the following components for leaks while the dry cleaning	Inspection requirements dictate that dry cleaners inspect	Inspection Requirements:	the exhaust of the CA. Use a colorimetric detector tube or perc gas analyzer that measures a concentration of 100 ppm by volume of perc in air to an accuracy of $\pm 25$ ppm	If you use a CA instead of a KC of you use a supplemental CA and the exhaust passes through the <b>CA immediately</b> <i>upon door opening</i> , measure the concentration of perc in	2. Carbon Adsorber (CA): Monitor weekly. Follow the manufacturer's instructions.	48.9 °C (120 °F) to an accuracy of $\pm 1.1$ °C (2°F).	11.1 °C (20°F). The temperature sensor should be designed to measure at least a temperature range from $0$ °C (32°F) to	Measure the inlet and outlet temperature of the RC on a washer. Calculate the difference. It must be greater than	temperature sensor should be designed to measure a temperature of 7.2°C (45°F) to an accuracy of $\pm 1.1$ °C (2°F).	(45 °F) before the end of the cool down or drying cycle while the gas-vapor stream is flowing through the condenser. The	reclaimer to determine if it is equal to or less than 7.2 °C	Measure the temperature of the air-perc gas-vapor stream on	pressure gauges, monitor temperature. Use the temperature sensor according to manufacturer's instructions.	specified by the manufacturers operating instructions. If the machine is not equipped with refrigeration system	Measure the refrigeration system high pressure and low pressure during the drying phase to determine if they are in the range	1. Refrigerated Condenser (RC): Monitor weekly.	Monitoring: Required monitoring must begin imm begin November 23, 1996, for existing facilities.
Inspect for leaks while the dry cleaning system is operating	parts within 5 working days after receipt.	Kepair all leaks detected during inspections within 24 hours. If repair parts are needed, make a written or verbal order within 2 working days of detecting the leak. Install repair		10. Diverter valves; and 11 All filter housings	9. Exhaust dampers;	8. Stills;	7. Muck cookers;		It repair parts are needed, make a written or verbal order within two working days of detecting the value. Install repair parts within five working days after receipt.	parameters set in the standard, make adjustments or repairs to the dry cleaning system or control device to meet those values.	aner door opening, rife perc concentration needs to be ress than or equal to 300 ppm. If required monitoring detects values that do not meet the	into the open space at the rear end of the drum immediately	a concentration of 300 ppm by volume of perc in air to an accuracy of +75 ppm by volume. Place the tube or analyzer	<i>openea</i> , measure the concentration of perc in the dry cleaning machine drum at the end of the dry cleaning cycle. Use a colorimetric detector tube or nerc was analyzer that measures	If you use a supplemental CA and the air-perc gas-vapor stream passes through the CA <b>before the machine door is</b>	from any flow disturbance.	contraction, or outlet); not downstream from any other inlet; and two times the diameters of the stack or duct upstream	downstream from any flow disturbance (bend, expansion,	A sampling port for monitoring within the exhaust outlet of the CA must be provided in a place that is easily accessible; heard a floor ficht since the dimension of the trade of the	less than or equal to 100 ppm.	machine is venting to the CA at the end of the last dry cleaning cycle prior to desorption of the CA or removal of the activated carbon. The nerc concentration needs to be	by volume. Take the measurement while the dry cleaning	ediately for new installations and was required to

# Fugitive Controls

- Use solvent tanks or containers to store all perc and perc related waste. Ensure that these tanks and containers are closed so that they have no perceptible leaks. Except that you may leave containers for separator water uncovered if it is necessary for proper operation of your machine and still.
- Drain all cartridge filters in their housing, or other sealed container, for a minimum of 24 hours (or treat such filter in an equivalent manner) before removal from the dry cleaning plant.

# **Operation/Maintenance**

- Close the door of each dry cleaning machine immediately after transferring articles to or from the machine; keep the door closed at all other times.
- Operate and maintain dry cleaning systems according to manufacturer's specifications and recommendations.
- Operate each RC to not vent or release the air-perc gas-vapor stream contained within the dry cleaning machine to the atmosphere while the dry cleaning drum is rotating. The air-perc vapor should be recirculating back through the machine without venting to the atmosphere (closed loop).
- Operate each RC to prevent air drawn into the dry cleaning machine when the door of the machine is open from passing through the RC.
- Do not bypass a CA at any time.
- Desorb each CA according to manufacturer's instructions.

# Records

Retain on site a copy of the design specifications and the operating manuals for each dry cleaning system and each emission control device located at your facility.

Keep receipts of perc purchases and a log of the following information, maintain such information on site, and show it upon request for a period of five years:

- 1. Volume of perc purchased each month.
- 2. Calculation and result of the yearly perc consumption as shown. Perform the following calculation on the first day of every month:
- a) Sum the volume of all perc purchases made in each of the previous 12 months
- b) If no perc purchases were made in a given month, then the perc consumption for that month is 0 gallons.
- c) The total sum calculated is the yearly perc consumption at the facility.
- 3. Dates when the dry cleaning system components are inspected for leaks, as specified, and the name or location of dry cleaning system components where leaks are detected.
- 4. Dates of repair and records of written or verbal orders for repair parts.
- 5. Date and high and low pressure or temperature sensor monitoring results of RC, if required.
- 6. Date and colorimetric detector tube or perc gas analyzer monitoring results of CA, if required.

\* Please refer to the Regulatory Update in the front of this workbook for further information regarding controls and compliance

Illinois Permits:

penalties.) emissions; operations without a permit or under ROSS program, may result in double fees plus fines and Registration of Smaller Sources (ROSS) program or have a permit depending on amount of solvent usage or double fees plus fines and penalties. (All petroleum based cleaners are required to register with the the required permits prior to solvent usage reaching 360 gallons or installation of equipment may result in EPA Bureau of Air, you must apply for a construction/operating permit before using 360 gallons. Failure to get If you are a perc dry cleaner and nearing the 360 gallon/yr threshold which requires a permit from the Illinois

http://www.epa.gov/ttn/atw/dryperc/dryclpg.html . find this rule on-line or to find other information concerning this rule go to: Call the ILSBEAP at 800-252-3998 if you have questions or would like a copy of this emission standard. To



systems. It does not replace the actual regulations and does not eliminate any person's responsibility to fulfill any legal obligation under the Illinois Environmental Protection Act or the promulgated regulations. The purpose of this fact sheet is to provide a general overview of the environmental regulations affecting dry cleaners that use perchloroethylene (perc) in dry-to-dry

# HAZARDOUS WASTE REGULATIONS

# What is Hazardous Waste?

Some dry cleaning wastes pose a potential hazard to human health and the environment when improperly handled. The most commonly generated hazardous wastes in the dry cleaning industry include the following:

- Spent perc
- Used filters and filter media
- Spent carbon and cartridges from carbon adsorbers

FACT Nationally, dry cleaners are the largest source of perc

Still residues (evaporator or emissions, cooker sludge)

# What Type of Hazardous Waste Generator Am I?

The hazardous waste regulations that apply to you depend upon the amount of hazardous waste you generate per month. You fall under one of the following categories of hazardous waste generators:

- Conditionally exempt small quantity generators (CESQG) generate less than 100 kilograms (220 pounds) per month of hazardous wastes
- Small-quantity generators (SQG) generate
   100 to 1,000 kilograms (220 to 2,200 pounds) per month of hazardous wastes
- Large-quantity generators (LQG) generate over 1,000 kilograms (2,200 pounds) per month of hazardous wastes

To determine your hazardous waste generator

category, add up the weight or volume of all your hazardous wastes generated for the month. This information can be verified by comparing the amount to your waste manifests. The total gives you your generator category for the month.

# What Requirements Apply to CESQGs?

- Identify all hazardous wastes that you generate
- Hire a licensed special waste hauler to transport your hazardous wastes to a facility permitted to receive hazardous waste
- Do not accumulate more than 1,000 kilograms (2,200 pounds) of hazardous wastes on your property at any time

# 

30 gallons (about half of a 55 gallon drum) of special waste with a density similar to perc weighs about 400 lbs.



# What Requirements Apply to SQGs?

- Accumulate hazardous wastes in containers such as 55-gallon drums or tanks.
- Do not store hazardous wastes on your property more than 180 days unless it will be transported greater than 200 miles from your business, in which case you may store the wastes for up to 270 days.
- Do not accumulate more than 6,000 kilograms (13,200 pounds) of hazardous waste on your property at any time.

TOGETHER, WE CAN PROTECT AND ENHANCE THE ENVIRONMENT OF ILLINOIS

- Register with the Illinois Environmental Protection Agency (Illinois EPA) using a Notification of Hazardous Waste Activity form.
- Make sure all your hazardous wastes are packaged and labeled correctly prior to transport. Although you are responsible for packaging and labeling your wastes, ask your transporter for assistance with this requirement.
- Hire a licensed special waste hauler to transport your hazardous wastes to a permitted hazardous waste facility using the Illinois Uniform Waste Manifest or the manifest of the state you are shipping the wastes to or sign a tolling agreement with a recycling facility.

# TIP

Although a licensed transporter ships your wastes, YOU are responsible for ensuring that the transporter and the facility that accepts your waste manage your wastes properly.

# Are There Any Requirements for the Containers I Use to Accumulate Hazardous Waste?

- Label each container with the words "HAZARDOUS WASTE," and mark each container with the date the container becomes full.
- Use a container made of or lined with a material that is compatible with the hazardous waste stored in it.
- Keep all containers of hazardous waste closed during storage except when adding or removing waste.
- Do not open, handle, or store containers in a way that might rupture them, cause them to leak, or otherwise fail.
- Inspect areas where containers are stored at least weekly. Look for leaks and for deterioration caused by corrosion or other factors.

- Maintain the containers in good condition. If a container leaks, put the hazardous waste in another container, or contain it in some other way that complies with U.S. Environmental Protection Agency regulations.
- Do not mix incompatible hazardous wastes or materials unless precautions are taken to prevent potential hazards.

# Should I Be Prepared for an Emergency?

YES, all SQGs must establish safety guidelines and emergency response procedures. SQGs must also be equipped with the following:

- An internal communication or alarm system capable of providing immediate emergency instructions to all personnel
- A telephone or two-way radio capable for use in requesting emergency assistance from local police and fire departments
- Portable fire extinguishers, fire control devices, spill control materials, and decontamination supplies
- Adequate water volume and pressure to supply water hoses, foam-producing equipment, and automatic sprinklers

# What Requirements Apply to LQGs?

If you are an LQG, call the Office of Small Business at 1-888-EPA-1996 to obtain a complete list of requirements that apply to you.

# WATER REGULATIONS

Generally, the process wastewater of concern at perc dry cleaners is separator water that contains small amounts of perc. If your business is connected to a septic tank, you should never discharge your process wastewater, such as separator water, to the septic tank. If your business is connected to the city sewer system, contact it to determine its requirements for your process wastewater discharges.

# Sources (ROSS) Program or Obtain an Air Permit for How to Register under the Registration of Small Petroleum Dry Cleaning Ð

0 — Do I need to register under ROSS or apply for an air pollution control permit for my dry cleaning operation?

All petroleum solvent dry cleaners are required to register under the Registration of Smaller Sources (ROSS) exempted from air pollution control permit requirements. program or obtain an air permit depending on their solvent usage. Most petroleum solvent dry cleaners in the state will meet the emissions criteria to register under the ROSS program. Only coin operated dry cleaners are

0 How do I determine if I am a ROSS source or need an air pollution control permit?

# The following are general requirements:

# ROSS

- petroleum solvent or less) need to register under the ROSS program. Petroleum dry cleaners that emit actual emissions less than 10,000 lbs (use approximately 1500 gallons/yr of
- An Annual Site Fee of \$235 is required annually.
- Requirements for recordkeeping and reporting (e.g., petroleum usage, leak repair, etc.) should be for the most recent five years kept on site
- More information concerning the ROSS program can be found at www.ildceo.net/enviro

# PERMITS

- State construction/operating permit from the Bureau of Air at the Illinois EPA are required if not eligible for ROSS.
- Title V permits are required for cleaners that have the potential to use over 100 tons/yr (approximately 31,000 gal/yr) of petroleum solvent.
- Limitations may be imposed on usage of petroleum product.
- Requirements for recordkeeping and reporting (e.g., petroleum usage, leak repair, etc.) should be kept on site for the most recent five years
- . An Annual Emission Report is required to be filed by May 1 of each year (no report is required under ROSS).
- An Annual Site Fee of \$235 must be paid to the Illinois EPA annually.
- •The following are general requirements for cleaners that have the potential to use over 100 tons/yr (31,104 gal/yr) of petroleum solvent.
- o Emission limits
- o Requirements for leak inspections
- 0 containers, etc.) Good housekeeping requirements (e.g., keep washer and dryer door closed, keep lids closed on solvent

# Federal New Source Performance Standards

4700 gallons are exempt from the federal requirements.) Dryers installed between December 14, 1982, and September 21, 1984, with a plant consumption of less than Petroleum Dry Cleaners: New Source Performance Standards (NSPS). (This is the total of all dryers Petroleum dry cleaners whose total manufacturer rated dryer capacity is equal to or greater than 84 lbs and were installed after December 14, 1982, have even stricter federal requirements under 40 CFR 60 Subpart JJJ at the plant.

# If subject to the federal rules:

- Any new dryer installed after December 14, 1982, must be a solvent recovery dryer and use cartridge filters.
- Additional requirements include testing, more recordkeeping, leak detection and repair.

If you fall within this range, then it is recommended that you contact the Illinois EPA Permit Section for assistance

<b>P</b> — For small business assistance contact:	142 Solvent 66/3HC BoostLIFTDF-2000Hydrite 142 SolventMineral spiritsEcogreen DC FluidHydocleneNaphthaEcoSolvIntenseNaphtrol spiritsExxsol D 3135IntenseNaphtrol spiritsNapthaKTEX 2014 USAPetroleum StodeGen-XKwik DryPure Dry	A Examples of some of the solvents requiring a permit are:	<b>1</b> — What are some of the netroleum-base solvents that require a net	Springfield, IL 62794-9506 Forms are available on the Internet at: www.ildceo.net/enviro	P.O. Box 19506	Permit Section #11	Mail completed forms to:	ROSS ROSS-200 Form- Registration of Smaller Sources Form PERMITS APC-629 Application for a Construction and/or Operating Permit for a emit emissions of voc are less than major) APC-628 Construction Permit Application for a FESOP Source (if your major, but your actual emissions can be limited to less than major) APC-197 Fee Determination for Construction Permit Application APC-220 Data and Information Process Emission Source APC-260 Data and Information Air Pollution Control Equipment (only	<ul> <li>How do I register under ROSS or obtain an air permit?</li> <li>The following forms are required::</li> </ul>
	Quick Dry Sensense Shellsol D38 its Solvent 340 its 66/3 Surdri 142 oddard Varsol		Cium 20					r a Lifetime Source (if your potential to our potential to emit emissions of voc are ) lly if controls are used, e.g., condensers)	

Department of Commerce and Economic Opportunity 500 E. Monroe St. Springfield, IL 62701 Small Business Environmental Assistance Helpline 800-252-3998 Email: dceo.sbeap@illinois.gov



# BUYING OR SELLING YOUR DRY CLEANER?

to the new owner by completing the Ownership Change Information form (APC 620 form). If you are a perc dry cleaner or petroleum dry cleaner with an Illinois EPA air permit, the permit(s) may be transferred

The following should also be attached:

- person(s); or Corporation - certified copy of a resolution of the corporation's board of directors authorizing the signature
- Sole proprietorship or Partnership – a letter from the proprietor or partners authorizing the signature

business must be paid to date and have a zero balance prior to transfer of the permits. Note: Previously expired, denied or withdrawn permits cannot be transferred. Any unpaid site fees for the

# CHANGING YOUR BUSINESS NAME?

result in the issuance of a revised permit with the new company name. ID and permit number indicating the change or fill out Section A only of the APC 620 form with signature. This may If you change your company name, you are required to notify the Permit Section by sending a letter including your

# ADDITIONAL CONSIDERATIONS FOR PERC DRY CLEANERS: Compliance Reporting

your convenience) must be completed and sent to the Illinois EPA Bureau of Air in the following circumstances: An updated Compliance Report Form APC 542 (a blank APC 542 has been included in the back of the calendar for

- ownership change
- name change
- include any new equipment prior to installation with the appropriate construction fee.) dry cleaning equipment change (Note: If you already require a permit, then a construction permit is needed to
- increase in the amount of perchloroethylene (perc) purchased changes the source from a Small to a Large Area Source and vice versa or triggers Major Source thresholds (See below)

	SMALL AREA SOURCE	LARGE AREA SOURCE	<b>MAJOR SOURCE*</b>
DRY-TO-DRY	139 gal/yr or less	140 gal/yr or greater solvent usage	2100 gal/yr solvent usage

# \*Please Note: If your perc usage triggers Major Source thresholds, there are additional requirements.

All completed forms should be mailed to:

P.O. Box 19276 Springfield, IL 62794-9276 Illinois EPA, Permits Section #11

For more information on these requirements, call the DCEO Small Business Environmental Assistance Helpline at 800.252.3998, (TTY: 800.785.6055).

$\mathbf{\dot{b}}$



		NA	NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS FOR SOURCE CATEGORIES:
			PERCHLOROETHYLENE (PCE) DRY CLEANING FACILITIES (40 CFR PART 63, SUBPART M)
			COMPLIANCE REPORT
An upd: added o	ated comj or remove	pliance d; or w	nce report is required to be submitted for new sources, ownership change; when a piece of equipment or when perc usage changes source categorization. (See SBEAP Regulatory Tips)
Please	<u>check th</u> New F	le app acility	appropriate case:
			<ul> <li>Change in Ownership/Name change</li> <li>Equipment Change</li> </ul>
FACIL	ITY ID #	Ì	□ Source Category Change (FOR AGENCY USE ONLY)
1.	Print o must fi	r type ll out	pe the following for each separately located dry cleaning site (facility). The owner of more than out a separate form for each site.
	Name	ofOw	Owner/Operator:
	Name	of Pla	Plant:
	Mailin	g Add	vddress:
	City:		County: State: Zip:
	Phone:	Î	
	Site Ac	ldress	ess (If Different Than Mailing Address)
	Street.	Addre	dress:
	City:		County: State: Zip:
2.	Check	one of	e of the following boxes for the building type where the dry cleaning facility is located:
	(a).		$\Box$ Stand-alone: The building has no other tenants, leased space, or owner occupants
	(b).		$\Box$ Co-commercial: The building includes other businesses, but no residents
	(c).	C	☐ Co-residential: The building includes a residence(s), even if the residence is vacant at the tir report is submitted

Pursuant to 415 I.L.C.S. 5/4 (1992), the Agency is authorized to obtain this and any other information as may be required to carry out the purposes of the Illinois Environmental Protection Act. The failure to provide such information may result in the imposition of civil penalties, criminal fines or imprisonment for up to one year. This form has been approved by the Form Management Center.

Note:

New PCE dry cleaning machines (including relocated used machines) installed after December 21, 2005, in a building with a residence, are prohibited. Existing PCE dry cleaning machines must be removed from residential buildings by December 21, 2020.

ω	Ξ
•	Ľ
	53
	Ν
z	250
E	ω.
p.	
ğ	
<u>9</u>	
ď	
Ņ.	
ਨੇ ਹ	
Ā	
<u>L</u>	
<u></u>	
ea	
Ξ.	
ng 2	
B	
lac	
È.	
ne	
S	
Ħ	
È.	
ŝ	
ite	

Note: Effective July 27, 2008, transfer machine systems are not allowed to operate.

Examples of transfer machines include, but are not limited to:

(a). a dry-to-dry machine and reclaimer(s);

(b). a washer and dryer(s); or

(c). a washer and reclaimer(s)

4 Write in the total volume of PCE purchased for all of the machines at this site over the past 12 months:

\_gallons Months: \_\_/\_\_/ to \_\_/\_\_/

Note: The volume indicated above must be based upon purchase receipts and the required monthly calculations of yearly PCE purchases and as recorded in the purchase log on the first working day of every month

Ś machines at this site in the previous 12-month period was: To determine your facility size, check one of the boxes below. The total volume of PCE purchased for all the

# (a). <u>Small Area Source</u>

 $\Box$ 

less than 140 gallons per year and the facility includes only dry-to-dry machines;

# (b). Large Area Source

equal to or between 140 - 2,100 gallons per year and the facility includes only dry-to-dry machines; or

# (c). <u>Major Source</u>

greater than 2,100 gallons per year and the facility includes only dry-to-dry machines

- Note: shall within 180 calendar days from the date the facility determines it has exceeded the applicable limit, submit to Illinois Environmental Protection Agency (Illinois EPA): source or for a large area source, but later is exceeded, the owner or operator of the dry cleaning facility If the total yearly PCE purchased as entered in item 4 above, is initially less than the limit for a small area
- Ξ An updated compliance certification that reflects control equipment and other requirements for a large area source or a major source, whichever is applicable;
- (ii). Clean Air Act Permit Program (CAAPP) permit application, if the large area source limit is exceeded.

6

the table below for the required control(s); if control is not required, check the box in the last row Provide the following information for EACH DRY-TO-DRY MACHINE at this site. Check the applicable box(es) in

	Machine 1	Machine 2	Machine 3	Machine 4
Date Machine Was Installed				
Primary Control:				
<b>Option 1</b> : Refrigerated Condenser, or				
Equivalent Control Device				
<b>Option 2</b> : Carbon Adsorber				
Secondary Control: Carbon Adsorber, or				
Equivalent Control Device				
No control is required				

4

# Notes: Primary Control

cleaning machine installed at a large area source or at a major source, shall either be equipped with a: Each dry cleaning machine installed on or after December 9, 1991, at a small area source, and each dry

Option 1: Refrigerated condenser or an equivalent control device; or

Option 2: Carbon adsorber that was installed before September 22, 1993

requirement. Each dry cleaning machine installed before December 9, 1991, at a small area source, is exempt from control

# Secondary Control

non-vented carbon adsorber or equivalent control device. and each dry cleaning machine installed after September 23, 1993, at a major source, must be equipped with a In addition to primary control, each dry cleaning machine installed after December 21, 2005, at an area source,

# **Equivalent Control Device**

Unless an approval is first obtained, the use of an alternative equipment or procedure other than the specified be used to demonstrate compliance, the owner or operator must submit an application for an equivalency determination. (See 40 CFR 63.325 for instructions) requirements, is not acceptable for compliance demonstration. If alternative equipment or procedures are to

# Additions/Replacements to Dry Cleaning Machine Systems

updated compliance report shall be submitted on or before the 30th day following the changes machine(s) are added or replacements made to previously reported number of dry cleaning systems. The owner or operator is required to submit an updated compliance report to Illinois EPA when dry cleaning The

coording to the manufacturer's specifications and $\Box$	tain each dry cleaning system a s? NO	(e). Operate and main recommendation: YES □		
	NO I	YES 🗆		
e not being transferred?	ne door closed when articles ar	(d). Keep each machi		
	NO [	YES 🗆		
g system installed after December 21, 2005, at this cturer's instructions?	arbon absorber on a dry cleanir sorbed according to the manufa	(c). The non-vented c area source, is de		
	NO	YES 🗆		
ninimum of 24 hours, before removal from the facil	lters in sealed containers for a n	(b). Drain cartridge fi	-	
	NO	YES 🗆		
red containers with no leaks?	wastes containing PCE in cove	(a). Keep all PCE and		
at this facility:	sekeeping practices performed a	he following good hou	Are th	.8
tion of PCE in the dry cleaning machine drum at th neasured with a colorimetric detector tube or PCE $_{\xi}$ ncentration is equal to or less than 300 parts per mil	In a weekly basis, the concentrand of the dry cleaning cycle is a nalyzer. The measured PCE con y volume.			
hine, at a major source, is used to pass air-PCE gas	installed on a dry cleaning mac achine door is opened.	A carbon adsorber vapor before the m	(c).	
tion of PCE in the exhaust of the carbon adsorber i ector tube or PCE gas analyzer. The measured PCF qual to or less than 100 parts per million by volume	In a weekly basis, the concentrances on a weekly basis, the concentration a colorimetric de oncentration in the exhaust is e			
hine, at a major source, is used to pass air-PCE chine door is opened:	installed on a dry cleaning mac mmediately before or as the ma	A carbon adsorber gas-vapor stream i		
hine before September 22, 1993, is used to route chine; or	installed on a dry cleaning mac stream contained within the ma	A carbon adsorber air-PCE gas-vapor	(b).	
essure and low pressure are monitored during the are in the range specified in the manufacturer's	he refrigeration system high pr rying phase to determine if the perating instructions.			
t temperature is measured with a temperature senso or drying cycle to determine if it is equal to or less	he refrigerated condenser outle efore the end of the cool-down han 7.2°C (45°F); or			
	cly basis (check one box):	On a weel		
is used to meet required control:	denser on a dry-to-dry machine	A refrigerated cond	(a).	
pplicable boxes below for monitored parameters.	nstrate compliance. Check the a	ol parameters to demoi	contro	
ne at your facility, you must monitor the applicable	in item 6 above for any machi	sted control is checked	If a lis	

APC 542 Jul-08

7.

**Monitoring Requirements** 

44

9.

	ر <i>- م</i> ممر المراجع	Destre e	endone in the second	1000	A A ANNU
1.	Hose and pipe connections, hinges,couplings and valves	V.	Solvents tanks and containers	ix.	Exhaust dampers
11: 11.	Door and gaskets & seatings	vi.	Water separators	X.	Diverter valves
III.	Filter gaskets & seatings	vii.	Muck cookers	xi.	All filter housings
Ϋ́.	Pumpe	VIII	Stille		

Dry cleaning system components required to be inspected for leaks

(a). On a weekly (or biweekly) basis, are the applicable components listed above inspected for perceptible liquid leaks while the dry cleaning system is operating?

YES

NO 🗆

Notes: (i). Inspection for perceptible liquid leaks is required biweekly at small area sources;

- (ii). Inspection with a halogenated hydrocarbon detector or PCE gas analyzer meets the requirement for inspection for perceptible liquid leaks.
- <u></u> On a monthly basis, are the applicable components inspected for vapor leaks while the component is in operation?

NO

YES 🗆

- Notes: (i). Area sources are required to conduct vapor leaks inspections using a halogenated hydrocarbon detector or PCE gas analyzer that is operated according to the manufacturer's instructions;
- Ξ. Inspections for vapor leaks at major sources are to be conducted using a PCE gas analyzer operated according EPA Method 21.
- (III). Any inspection conducted that meets the requirements for inspection for vapor leaks also fulfils the requirements for inspection for perceptible liquid leaks.
- <u></u> If repair parts are available are the facility, are leaks repaired within 24 hours after they are detected?

YES 🗆

NO 🗆

<u>a</u> If repair parts must be ordered, are the parts ordered within 2 working days of detecting a leak that needs repair parts and the repair parts installed within 5 working days after they are received?

YES

NO D

Note:				Does t		(h).		(g).		(f).
A state operating permit is requered and to or greater than 30 galle	YES 🗆	If No, has an operating permi	YES	the facility have a current Illinoi	YES 🗆	Is a copy of the design specif emission control device locat	YES 🗖	Are the applicable records lis from the date of entry and av	YES	If a carbon adsorber isused to
uired if the total amount of PCE pu ons per month (or 360 gallons or n	NO 🗆	it application been submitted to th	NO 🗆	s EPA Air Operating Permit?	NO 🗆	ications and the operating manual ed at this facility retained onsite?	NO 🗆	sted in items 9(a) - 9(f) above mair railable for inspection and copying	NO 🗆	comply, is a log of the date and r
archased for all machines at this site is nore in the previous 12-month period).	NA 🗆	e Agency?	NA 🗆			s for each dry cleaning system and each		ntained at the facility for a minimum of 5	NA 🗆	ecords of monitoring results maintained

11.

**Recordkeeping Requirements** 

10.

(a).

Are receipts of PCE purchases kept at the facility and available for inspection and copying?

46

YES 🗆

- <u></u>Э Is a log of the following information maintained:
- ÷ The volume of PCE purchased each month?

NO □

YES 🗆

 $\Xi$ The calculation and result of the previous 12-month PCE purchased determined on the first working day of every month?

YES 

Ċ Is a log of the inspection dates, name and location of system components where leaks are detected maintained?

YES 🗆

(d). Is a log of the dates of repair and records of written or verbal orders for needed repair parts maintained?

YES 

e. If a refrigerated condenser is used to comply, is a log of the date and records of monitoring results (temperature sensor or pressure gauge) maintained?

YES 🗆

years

NO □

NO 🗆

NO □

NO 🗆

NO D

NA D

Signature	Date
Print or type the name and title of the	e Responsible official for this dry cleaning facility:
Name	Title
A Responsible Official shall be one	the following:
• The president, vice president, authorized representative that	secretary, or treasurer of a corporation that owns the dry cleaning facility, or a is responsible for the overall operation of the facility;
• An owner of the dry cleaning t	acility;

- ٠ A principal executive officer if the dry cleaning facility is owned by the Federal, State, City, or County government;
- ٠ A ranking military officer if the dry cleaning facility is located at a military base; or
- ٠ A general partner of a partnership that owns the dry cleaning facility.

# NOTE: A copy of this report is to be kept on-site for at least five years.

"With rising energy costs, utility bills can reach up to 25% of total operating costs for a dry cleaning facility."

- Minnesota Technical Assistance Program

# **ENERGY**

### For starters:

- Receive an energy audit.
- Measure energy use for baseline numbers.
- Set a goal for energy reduction.

# Lighting:

- Retrofit incandescent bulbs with halogen par lamps or compact fluorescent lamps.
- Replace T-12 with T-8 fluorescent electric bulb lamps.
- Change 'EXIT' sign from incandescent bulbs to LED.
- Clean light bulbs regularly.
- Turn off lights when not in use.

# Maintenance:

- Regularly maintain boilers, steam traps, chillers and air compressors.
- Turn off appliances and machinery when not in use.

# **Upgrades:**

- Request 'Energy Star' for new equipment purchases.
- Use energy-saving thermal windows, insulation and roofing.
- Install programmable thermostats, censors and timers.
- Insulate boilers, piping, steam traps, water heaters and solvent machinery.

# **Sustainability Tips**

In addition to preventing contamination, there are other steps a dry cleaning facilty can take to make the business more environmentally friendly. These voluntary recommendations can help save time and money.

> "Losses from steam systems account for roughly 35% of potential energy savings in dry cleaning." - Business Energy Advisor

# **REDUCE, REUSE, RECYCLE** Garment bags:

- Utilize and offer reusable garment bags.
- Switch to a biodegradable plastic garment bag or those made from 100% postconsumer waste.
- Purchase bags on a large roll rather than boxed.
- Use returned plastic bags as garbage liners or recycle them, check with the waste hauler about options.

# Hangers:

- Reuse hangers.
- Implement a hanger recycling program.
- Invest in and offer customers eco-friendly hangers.

"3.5 billion wire hangers are discarded in the US annually, a steel equivalent of 60.000 cars. " - Chemical & Engineering News, 2007

# Additionally:

- Donate unclaimed clothes to charity.
- Reuse clothing tags.

# WATER

# For starters:

- Recycle or reuse water whenever possible.
- Check for water leaks and insulate hot water lines.
- Turn off cooling units in cool weather.

# Investments:

- Install low-flow aerators for sink faucets and toilets.
- Replace once-through water cooling systems with looped systems and invest in air cooled equipment.
- Purchase water-recycling or ozone equipment and tunnel washers when laundry volume is sufficient.

# TRANSPORTATION

### For starters:

- Keep tires properly inflated and check pressure often.
- Encourage carpooling and ride sharing and provide bike racks for employees.
- Plan trips for efficiency.

### Investments:

- Evaluate opportunities to minimize material and product transportation impact.
- Buy from local suppliers when possible.
- Invest in more efficient vehicles.

"Wastewater recovery is the most promising source of energy conservation." - Laundry Today, 2004



# Confused by Environmental Regulations?

For FREE, confidential help, contact

Illinois Small Business Environmental Assistance Program 800.252.3998 (out-of-state, call 217.785.6192)



Illinois Department of Commerce & Economic Opportunity



www.ildceo.net/enviro Email: dceo.sbeap@illinois.gov

Follow us on social media





For free, confidential assistance, call: 800.252.3998 (TTY: 800.785.6055)

NOTE: Information presented in this publication is intended to provide a general understanding of the statutory and regulatory requirements for dry cleaning operations. This information is not intended to replace, limit or expand upon the complete statutory and regulatory requirements found in the Illinois Environmental Protection Act, Title 35 of the Illinois Administrative Code, or other state and federal regulations.